



Service Name: Approval of Boiler Manufacturer under The Boilers Act, 1923

Brief about the service: The registration of boiler manufacturers under The Boilers Act, 1923 refers to the official process by which a manufacturer of boilers is recognized and authorized by the regulatory authority, typically the Chief Inspector of Boilers in a state, to engage in the construction and fabrication of boilers and boiler components. This process is designed to ensure that the manufacturers comply with the safety standards and technical specifications prescribed under the Act and the Indian Boiler Regulations (IBR).

Sr No	Particulars	Details
1.	Competent Authority	Inspectorate of Factories and Boilers
2.	Type of service	Pre-Operation (Registration)
3.	Act / Rule	Approval of Boiler Manufacturer under The Boilers Act, 1923/The Goa Boiler Rules, 1985.
4.	Timeline for approval	As per Section 19 (1) prescribed under The Goa (Right Of Citizens To Time-Bound Delivery Of Public Services) Act, 2013 (21 Days) https://www.goa.gov.in/wp-content/uploads/2016/05/The-Goa-Right-of-Citizen-Amendment-2013.pdf
5.	Validity of approval	1 year
6.	Provision of Deemed Approval:	No
7.	Renewal	Every year
8.	Renewal - URL	Not applicable



1.Step by Step Procedure for approval with timeline

Action by User Type	Stages/Steps	Time taken for approval
User / Investor	Applicant fills up the application form and questionnaire in Form D as prescribed under the Goa Boilers Rules, 1983	--
	Submits the application along with questionnaire in Form D and treasury receipt for payment of fees specified in rule 38-A of The Goa Boiler Rules, 1983.	--
Department	Area Inspector of Boilers (AIB) does the initial scrutiny of all the relevant documents along with the application and the application is forwarded to Chief Inspector of Boilers (CIB) along with verification remarks for evaluation.	21 working days
	Chief Inspector of Boilers (CIB) directs the Area Inspector of Boiler's (AIB) to conduct physical inspection of the firm to check the equipment and facilities, supervisory personnel engaged and quality control procedure in place of the applicant firm to ensure that the manufacturers comply with the safety standards and technical specifications.	
	Area Inspector of Boilers (AIB) conducts physical inspection of the firm and submits report.	
	CIB verifies the report and grants approval to the firm for manufacture of boilers subject to such conditions and limitations	
User / Investor	User / Investor to collect the Certificate	--



2.Document Checklist

Checklist of documents: Following questionnaire in Form D under The Goa Boilers Rules, 1983 to be filled to avail the approval.

<https://ifbgoa.goa.gov.in/sites/default/files/2024-10/The%20Goa%20Boiler%20Rules%201983%20updated%20upto%206th%20Amendment-1.pdf>

Boilers Manufacturer

Questionnaire to be submitted for approval / renewal of approval of firm for Manufacture of Boiler

1. Name and address of the firm:
2. Year of Establishment of the firm:
3. Type of firm (Ltd/pvt. Ltd/partnership/proprietor):
4. Premises owned /Rented / Lease etc:
5. Description of the work carried out presently:
6. Details of promoters/Owners (Qualification / Experience, etc)
7. Details of Technical personnel employed:
8. Details of Supervisory & equality Control personnel employed:
9. Details of Machineries available:
10. Details of Testing facilities:
11. Details of Quality Assurance equipment's:
12. Knowledge of code of manufacture:
13. Details of IBR welders employed:
14. Details of NDT Testing Facilities:
15. Details of Safety Equipment's:



3.Fees:

Fee Applicable for Boilers Manufacturer:

<https://ifbgoa.goa.gov.in/sites/default/files/2024-10/The%20Goa%20Boiler%20Rules%201983%20updated%20upto%206th%20Amendment-1.pdf>

“38-A. Fees for approval of and renewal.— The fees for the approval of following firms and renewal of its approval shall be calculated on the basis of rates levied in accordance with the following scale, namely:—

			Rs.
a	(i)	for approval of firm for pipe fabrication	6,300/-
	(ii)	for renewal of approval of firm as pipe fabrication firm	4,000/-
b	(i)	for approval of firm as boiler repairer/erector	6,300/-
	(ii)	for renewal of approval of firm as boiler repairer/erector firm	4,000/-
c	(i)	for approval of firm for manufacture of boilers, economisers, pipes, tubes, pressure vessels and heat exchangers	25,000/-
	(ii)	for renewal of approval of firm for manufacturer of boilers, , economisers, pipes, tubes, pressure vessels and heat exchangers	13,300/-
d	(i)	for approval of firm for manufacture of castings, forgings, Valves, forged flangers and such other fittings	15,600/-
	(ii)	for renewal of approval of firm for manufacture of castings, forgings, Valves, forged-flanges and such other fittings	8,800/-
e	(i)	for approval of firm for manufacture of plate flanges	11,000/-
	(ii)	for renewal of approval of firm for manufacture of plate flanges	6,300/-
f	(i)	for approval of testing laboratory	11,000/-
	(ii)	for renewal of approval of testing laboratory	6,300/-
g	(i)	for approval of electrode manufacturer (initial qualification)	6,300/-
	(ii)	for renewal of approval of electrode manufacturer (periodical testing)	4,000/-

NOTE: - Fees payable under this rule shall be increased by five percent of such fees last payable, at the beginning of each calendar year with effect from 01-01-2026.



4. Risk-based classification for approval of Boiler manufacturer

Not Applicable