



Government of Goa
Inspectorate of Factories and Boilers
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NOTIFICATION

The following draft Rules which the Government of Goa proposes to make in exercise of the powers conferred by section 29 of the Boilers Act, 1923 (Central Act No. 5 of 1923) so as to further amend the Goa Boiler Rules, 1983, are hereby pre-published as required by section 31 of the said Act, for information of all the persons likely to be affected thereby and notice is hereby given that the said draft Rules will be taken into consideration by the Government after expiry of a period of thirty days from the date of publication of this Notification in the Official Gazette.

All objections and / or suggestions to the said draft Rules may be forwarded to the Secretary (Factories and Boilers), Government of Goa, Secretariat, Porvorim, before the expiry of the said period of thirty days so that they may be taken into consideration at the time of finalization of the said draft Rules.

DRAFT RULES

In exercise of the powers conferred by section 29 of the Boilers Act, 1923 (Act 5 of 1923), and all other powers enabling it in this behalf, the Government of Goa hereby makes the following rules so as to further amend the Goa Boilers Rules, 1983, namely: -

1. Short title and commencement. – (1) These rules may be called the Goa Boiler (Sixth Amendment) Rules, 2024.

(2) They shall come into force on the date of their final publication in the Official Gazette.

2. **Insertion of new rule 24A** – In the Goa Boiler Rules, 1983 (after herein referred to as the “principal Rules”), after rule 24, the following rule shall be inserted, namely: -

“24A. Bare Inspection and Non Destructive Testing of shell type boilers -

(1) All Shell type / Shell type with Membrane Panel Assembly boilers upon completion of every ten years of service /operation, shall be cleared of entire lagging, at the time of hydraulic test / inspection for renewal of certificate for use of a boiler and condition assessment Non Destructive Tests of the boiler shall be carried out as prescribed in Table 2 under Regulation 391(A)(b)(ii) of the Regulations:

Provided that the boilers which have already completed ten years of service / operation, the owner of such boiler shall comply with the requirements prescribed under sub-rule (1) at the time of immediate hydraulic test / inspection for renewal of certificate for use of a boiler and subsequent bare inspection and condition assessment Non Destructive Tests shall be carried out at a frequency of every ten years thereafter.

(2) Such condition assessment Non Destructive Tests prescribed under Regulation 391(A)(b)(ii) of the Regulations shall mandatorily be carried out by Remnant Life Assessment Organisation recognized by the Board.

Provided that nothing contained in this rule shall be applicable to small industrial boilers as defined under Chapter XIV of the Regulations.

3. **Amendment of Rule 36:** In rule 36 of the principal Rules,

(i) for sub-rule (2), the following sub-rule shall be substituted namely -

“(2) Inspection fees – Inspection fees for renewal of certificate of boilers shall be calculated on the basis of rating and shall be levied in accordance with the following scale, namely: -

Boiler rating	Fees in Rs.
For boiler rating not exceeding 10 sq. mts.	3400/-

For boiler rating exceeding 10 sq. mts. but not exceeding 30 sq. mts.	4000/-
For boiler rating exceeding 30 sq. mts. but not exceeding 50 sq. mts.	4800/-
For boiler rating exceeding 50 sq. mts. but not exceeding 70 sq. mts.	5800/-
For boiler rating exceeding 70 sq. mts. but not exceeding 90 sq. mts.	6600/-
For boiler rating exceeding 90 sq. mts. but not exceeding 110 sq.mts.	7400/-
For boiler rating exceeding 110 sq. mts. but not exceeding 200 sq. mts.	8300/-
For boiler rating exceeding 200 sq. mts. but not exceeding 400 sq. mts.	9100/-
For boiler rating exceeding 400 sq. mts. but not exceeding 600 sq. mts.	9900/-
For boiler rating exceeding 600 sq. mts. but not exceeding 800 sq. mts.	11400/-
For boiler rating exceeding 800 sq. mts. but not exceeding 1000 sq. mts.	13100/-
For boiler rating exceeding 1000 sq. mts. but not exceeding 1200 sq. mts.	14900/-
For boiler rating exceeding 1200 sq. mts. but not exceeding 1400 sq.mts.	16500/-
For boiler rating exceeding 1400 sq. mts. but not exceeding 1600 sq.mts.	18000/-
For boiler rating exceeding 1600 sq. mts. but not exceeding 1800 sq.mts.	19800/-
For boiler rating exceeding 1800 sq. mts. but not exceeding 2000 sq.mts.	23100/-
For boiler rating exceeding 2000 sq. mts. but not exceeding 2200 sq.mts.	26300/-
For boiler rating exceeding 2200 sq. mts. but not exceeding 2400 sq.mts.	29600/-
For boiler rating exceeding 2400 sq. mts. but not exceeding 2600 sq.mts.	32900/-
For boiler rating exceeding 2600 sq. mts. but not exceeding 2800 sq.mts.	36100/-
For boiler rating exceeding 2800 sq. mts. but not exceeding 3000 sq.mts.	39400/-

Above 3000 sq.mts, for every 200 sq.mts. or part thereof, an additional fee of Rs. 1800/- shall be charged:

Provided that when any owner is willing to accept a renewed certificate for less than twelve months in order to approximate the date of annual inspection to the date on which other boilers in the locality are inspected, a certificate for such period of less than twelve months, as may be necessary for such approximation of dates, may be



granted at a reduced fee to be calculated at one twelfth of the ordinary fee for each full month and portion of a month will be reckoned as one full month.”.

(ii) in sub-rule (3), -

(A) in clause (a), -

(a) in sub-clause (i), for the letters and figures “Rs.2000/-“, the letters and figures “Rs. 2500/-“ shall be substituted;

(b) in sub-clause (ii), for the letters and figures “Rs. 1000/-“, the letters and figures “Rs. 1300/-“ shall be substituted;

(B) in clause (b) –

(a) in sub-clause (i), for the letters and figures “Rs.3000/-“, the letters and figures “Rs. 3800/-“ shall be substituted;

(b) in sub-clause (ii), for the letters and figures “Rs.2000/-“, the letters and figures “Rs. 2500/-“ shall be substituted;

(C) in sub-clause (c), for the letters and figures “Rs.300/-“ and “Rs.2000/-“, wherever they occur, the letters and figures “Rs. 400/-“ and “Rs. 2500/-“ shall be respectively substituted;

(iii) in sub-rule (4), in clause (a), after sub-clause (iii), the following sub-clause shall be inserted, namely -

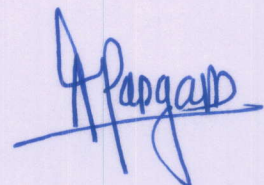
“(iv) Fees for inspection of other fittings like skids shall be as per Regulation 395B.”.

(iv) in sub-rule (4), after clause (b), the following note shall be inserted, namely -

“NOTE: - Fees payable under this rule shall be increased by five percent of such fees last payable, at the beginning of each calendar year with effect from 01-01-2026.”.

4. Amendment of rule 38-A. – In the principal Rules, for rule 38-A, the following rule shall be substituted, namely: -

“38-A. Fees for approval and renewal. — The fees for the approval of following firms and renewal of its approval shall be calculated on the basis of rates levied in accordance with the following scale, namely: —



		Rs.
a	(i) for approval of firm for pipe fabrication	6,300/-
	(ii) for renewal of approval of firm as pipe fabrication firm	4,000/-
b	(i) for approval of firm as boiler repairer / erector	6,300/-
	(ii) for renewal of approval of firm as boiler repairer/erector firm	4,000/-
c	(i) for approval of firm for manufacture of boilers, economisers, pipes, tubes, pressure vessels and heat exchangers	25,000/-
	(ii) for renewal of approval of firm for manufacturer of boilers, economisers, pipes, tubes, pressure vessels and heat exchangers	13,300/-
d	(i) for approval of firm for manufacture of castings, forgings, Valves, forged-flangers and such other fittings	15,600/-
	(ii) for renewal of approval of firm for manufacture of castings, forgings, Valves, forged-flanges and such other fittings	8,800/-
e	(i) for approval of firm for manufacture of plate flanges	11,000/-
	(ii) for renewal of approval of firm for manufacture of plate flanges	6,300/-
f	(i) for approval of testing laboratory	11,000/-
	(ii) for renewal of approval of testing laboratory	6,300/-
g	(i) for approval of electrode manufacturer (initial qualification)	6,300/-
	(ii) for renewal of approval of electrode manufacturer (periodical testing)	4,000/-

NOTE: - Fees payable under this rule shall be increased by five percent of such fees last payable, at the beginning of each calendar year with effect from 01-01-2026.”.

5. **Insertion of new rule 38-B.** – In the principal Rules, after rule 38-A, the following new rule shall be inserted, namely: -

“**38-B. Procedure for approval of firm and renewal.** -

(1) Any firm seeking an approval or renewal of approval shall submit an application on



plain paper accompanied by a treasury receipt for payment of fees specified in rule 38-A along with duly filled in questionnaire in Form D hereto.

(2) If the Chief Inspector is satisfied with the equipment and facilities, supervisory personnel engaged and quality control procedure in place of the applicant firm, shall grant approval / renewal of approval subject to such conditions and limitations as may be specified by the Chief Inspector. The approval / renewal of approval shall be valid for a period of one year and shall be renewed every year thereafter.

(3) Any change in the equipment and facilities, supervisory personnel engaged and quality control procedure in place during the validity of the approval / renewal shall be communicated to the Chief Inspector in writing within seven days from such change.'

6. **Insertion of new Form D.** – In the principal Rules, after Form C, the following new Form shall be inserted, namely: -

"FORM – D
(see rule 38-B)

Questionnaire to be submitted for approval / renewal of approval of firm for
Manufacture of Boiler / Boiler Components

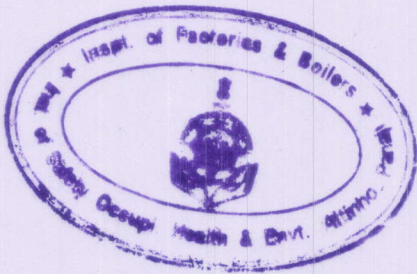
1. Name and Address of the Firm :
2. Year of Establishment of Firm :
3. Type of Firm (Ltd/Pvt Ltd/Partnership/Proprietor) :
4. Premises Own / Rented / Lease etc :
5. Description of the work carried out presently :
6. Details of Promoters/Owners :
(Qualification / Experience, etc)
7. Details of Technical personnel employed :
8. Details of Supervisory & Quality Control
personnel employed :
9. Details of Machineries available :



- 10.Details of Testing facilities :
11.Details of Quality Assurance equipment's :
12.Knowledge of code of manufacture :
13.Details of IBR welders employed :
14.Details of NDT Testing Facilities :
15.Details of Safety Equipment's :

(Name and Signature of the Owner)

Note: Details for the questionnaire above shall be furnished in separate sheets".



By Order and in the name of
the Governor of Goa

(Anant S. Pangam)

Chief Inspector of Factories and Boilers
and Ex-Officio Joint Secretary

Copy to:
The Director,
Department of Printing Press and Stationery,
Panaji Goa

with a request to publish the same
in the next issue of the Official
Gazette.